



FORWARD TECHNOLOGY

a Crest Group Company



(shown with optional features)

DLVW-3648-LX

Deluxe Digital (Servo Drive) Linear Vibration Welder

The DLVW-3648-LX is a hydraulic motion controlled digital (servo-electric) drive linear-vibration welder capable of welding parts up to 36" x 48" (914mm x 1219mm) or multiple smaller parts.

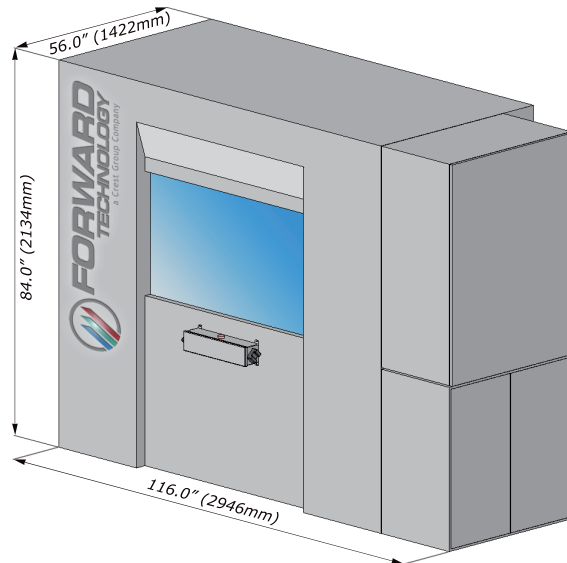
The patented 2-pole digital (servo) drive technology allows vastly improved process control while substantially increasing the available power. This technology offers improvements in overall efficiency (significant power increase), capability (amplitude/process control), and productivity (application benefits) beyond any vibration welding designed currently on the market.

Standard Features

- **Patented High Output 2-Pole Digital (Servo) Electromagnetic Drive System** allows higher efficiency and a significant increase in weldable area over industry standard 3-Pole systems. Can drive larger/heavier tools with a lower power demand.
- **Up to 84 in² (543cm²) Weldable Surface Area (Polypropylene)** – the most powerful welder in its class.
- **0-350 lb (0-158kg) Upper Tool Weight** capability makes this welder able to drive the heaviest production tools.
- **Patented Position-Based Amplitude Control Network** allows ramp up to full amplitude in as little as 0.04 seconds. Amplitude adjustment from 0.040" – 0.070" (1.02mm – 1.78mm) peak-to-peak in increments of 0.001". Over-Travel Protection that guards the machine from potentially damaging operation. X-Axis and Y-Axis (vibration direction and perpendicular to vibration direction) repeatability of $\pm 0.001''$.
- **Continuous Tuning by Closed-Loop Digital Control** eliminates the need for a separate auto-tuning step during setup and assures that the machine operates at peak performance throughout the weld cycle.
- **Precision Digital Distance Measurement System** allows welding by Time, Collapse Distance, or Absolute Distance with a repeatability of ± 0.001 in (± 0.025 mm) and/or alarm monitoring these values. A High-Resolution Encoder integrated into the welder Lift Table monitors processing dimension variables.
- **Allen Bradley CompactLogix PLC with PanelView Plus 7 - 1000 Color 10.4" Touch-Screen Graphical Display** simplifies parameter input and allows the following to be displayed:
 - Weld Program/Setup #
 - Frequency
 - Amplitude
 - Contact Time and Force
 - Weld Steps 1 through 8 (Time, Amplitude, Force)
 - Cooling Time and Force
 - Ethernet Connectivity
- **25 Weld Program/Setup Memory** allows storage for instant recall, minimizing tool change time.
- **Process Verification Windows** (pass/fail) compare and alarm the user when actual parameters are outside customer programmed minimums & maximums.
- **Multi-Level Passcode Protection** limits parameter adjustment to qualified personnel only.
- **External 120VAC Duplex Electrical Outlet** allows user to easily connect small auxiliary equipment such as computers, printers, radios, etc.
- **Enhanced Sound Enclosure** for maximum noise reduction (<math>< 80\text{ dBA}</math>). Enclosure is completely de-coupled from the equipment frame to isolate noise from the swing frame.
- **Zero-Force Opti-Touch Cycle Start Switches** minimize operator fatigue.
- **Four Valve Lower Tooling Actuation Pneumatic Valve Pack** allows user to program additional pneumatic motion on lower tooling such as part clamping or part eject.
- **Upper Tooling Vacuum System with LCD Part Sensing** designed to secure even the largest parts within the upper tooling. Venturi-vacuum system with integral filter which is easily serviced.

Optional Features

- "Pass-Thru" Rear Access Safety Door w/ Light Screen Safety Protection
- Extended Machine Height
- Special Energy Star Compliant Operating Voltages Transformer
- Pendant Arm Mounted User Interface
- Quick Change Base Plates
- Quick Disconnect Outlets & Sensors



MECHANICAL SPECIFICATIONS

Weight:	~7500 lbs (3402kg)
Overall Dimensions:	56.0" D x 116.0" W x 84.0" H (1422mm x 2946mm x 2134mm)
Front Door Opening:	27.5" H x 49.0" W (699mm x 1245mm)
Daylight Opening (between Lift Table & Drive Platen):	23.0" (584mm)
Lift Table:	
Dimensions:	36.0" D x 54.5" W (914mm x 1384mm)
Center Opening:	15.0" D x 35.5" W x 31.0" H (381mm x 901mm x 787mm)
Height from Floor:	38.0" (965mm)
Variable Stroke:	20.0" (508mm)
Drive Platen:	
Dimensions:	26.0" D x 37.7" W (660mm x 958mm)
Center Opening:	7.0" D x 16.5" W x 12.0" H (178mm x 419mm x 305mm)

PERFORMANCE SPECIFICATIONS

Maximum Upper Tool Weight:	350 lbs (158kg)
Maximum Weldable Area (Polypropylene):	84 in ² (543cm ²)
Output Frequency:	180Hz to 250Hz
Amplitude Range:	0.040" - 0.070" (1.02 - 1.78mm) Peak-Peak
Maximum Clamp Force:	8000 lbs @ 1500 PSI (35.6kN @ 103 Bar)
Lift Table Speed:	10.0"/second (254mm/second)
Noise Level:	<math>< 80\text{ dBA}</math>
Warranty:	2 Years (Parts & Service)

OPERATING REQUIREMENTS

Electrical Requirements:	240VAC, 3PH, 35A, 60Hz
Pneumatic Requirements:	80 PSI, 0.5" ID (5.5 Bar, 13mm ID) Supply Line

System includes Filter/Regulator/Lubricator



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